

**Garant**
**CC.T 09T304, Grade: HB725**


### Order data

Order number	260150 HB725
GTIN	4045197685544
Item class	21G

### Description

CC.T 09T304 HB725 Grade: HB725  
 Chip breaker: UM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 4 mm  
 Feed  $f$ : 0.05 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

Cutting conditions	slightly interrupted
Main application	UNI
Cutting depth $a_p$	0.2 - 4 mm
Cutting speed $v_c$ main application	50 - 250 m/min
Feed $f$	0.05 - 0.5 mm/rev.
Chip breaker	UM
Corner radius	0.4 mm

Grade	HB725
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning