

**DNMG 150612, Grade: CA4515****Order data**

Order number	250798 CA4515
GTIN	4960664600656
Item class	25E

Description

DNMG 150612 CA4515 Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Main application	K
Feed f	0.05 - 0.7 mm/rev.
Cutting depth a_p	0.5 - 5 mm
Chip breaker	STD
Cutting speed v_c main application	110 - 360 m/min

Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning