

**CCMT 060202, Grade: CA6525****Order data**

Order number	260190 CA6525
GTIN	4960664491766
Item class	25E

Technical description

Chip breaker	GK
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Main application	M
Cutting speed v_c main application	50 - 140 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 3 mm
Grade	CA6525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning