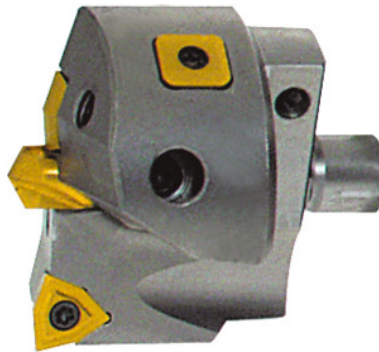




KOMET KUB Centron® drill head, Ø DC: 68mm



Order data

Order number	236650 68
GTIN	4047109095311
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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Screw for base body	239655 20IP3
Pack of insert screws	239655 8IP2 (1.3 Nm)
Base body size	65
Centring tip size	65
ISO code indexable insert	WOEX 05T304
Series	KUB Centron®
Nominal Ø D	68
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set10 pieces Drive 20IP3	239655 20IP3
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
KOMET® base body Ø DC 65 mm	236652 65
KOMET® base body Ø DC 65 mm	236653 65
KOMET® base body Ø DC 65 mm	236654 65
Torx Plus® insert screw set10 pieces Drive 8IP2	239655 8IP2
KOMET KUB Centron® centring point, HSS Type 65	236655 65
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
KOMET KUB Centron® centring point, HSS Type 65	236656 65