


**KNUX 160405R Set 10 pieces, Grade: HBX130**

**Order data**

Order number	251090 HBX130
GTIN	4045197664013
Item class	22D

**Description**

KNUX 160405R Set 10 pieces HBX130 Grade: HBX130

Chip breaker: MG

Chip diverter: 3.2 mm

Cutting depth  $a_p$ : 1 - 6 mm

Feed  $f$ : 0.2 - 0.7 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Main application	M
Cutting depth $a_p$	1 - 6 mm
Feed $f$	0.2 - 0.7 mm/rev.
Chip diverter	3.2 mm
Cutting conditions	slightly interrupted
Chip breaker	MG
Corner radius	0.5 mm
Grade	HBX130
Cutting speed $v_c$ main application	60 - 200 m/min
Finishing/roughing assignment	Roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning