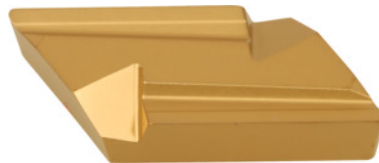




KNUX 160405L Set 10 pieces, Grade: HBX130



Order data

Order number	251052 HBX130
GTIN	4045197663818
Item class	22D

Description

KNUX 160405L Set 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Chip diverter: 2.2 mm

Cutting depth a_p : 1 - 5 mm

Feed f : 0.2 - 0.7 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting conditions	slightly interrupted
Chip breaker	MM
Chip diverter	2.2 mm
Main application	M
Corner radius	0.5 mm
Cutting depth a_p	1 - 5 mm
Feed f	0.2 - 0.7 mm/rev.
Grade	HBX130
Cutting speed v_c main application	60 - 200 m/min
Finishing/roughing assignment	Semi-roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405L
Type of product	Indexable insert for turning