

**KOMET KUB Centron® Powerline drill head, Ø DC: 24mm****Order data**

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|--------------|---------------|
| Order number | 236651 24 |
| GTIN | 4047109226975 |
| Item class | 24L |

Description**Version:**

The drill point guides the tool precisely on the axis of the hole, thus ensuring both straightness and very high process reliability, with stability in hole depths up to 9×D.

Spot drilling on flat level surfaces without a pilot hole.

Drill head without slide bars and slide bar adjustment.

Application:

For rotating and stationary as well as vertical and horizontal use in all materials.

With centring tip No. 236659.

With indexable inserts No. 236520 – 236576.

Note:

Further sizes available on request.

Technical description

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|---------------------------|----------------------|
| Number of cutting edges Z | 2 |
| Base body size | 20 |
| ISO code indexable insert | SOEX 060306 |
| Pack of insert screws | 239652 6IP2 (1.0 Nm) |
| Centring tip size | 40 |
| Screw for base body | 239653 8IP8 |

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|------------------|------------------------------------|
| Series | KUB Centron® |
| Nominal Ø D | 24 |
| Use for drilling | limited cross-drilling |
| Use for drilling | limited drilling with oblique exit |
| Use for drilling | limited cross-drilling |
| Use for drilling | Drilling blind holes |
| Through-coolant | yes |
| Type of product | Indexable drill |

Accessories

| | |
|--|-------------|
| Torque screwdriver, fixed setting set torque 1,0 N·m | 211750 1,0 |
| Torx Plus® insert screw set 10 pieces Drive 8IP8 | 239653 8IP8 |
| Torx Plus® insert screw set 10 pieces Drive 6IP2 | 239652 6IP2 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP | 674252 6IP |