


KNUX 160405L Set 10 pieces, Grade: HBX020

Order data

Order number	251092 HBX020
GTIN	4045197664037
Item class	22D

Description

KNUX 160405L Set 10 pieces HBX020 Grade: HBX020

Chip breaker: PG

Chip diverter: 3.2 mm

Cutting depth a_p : 1 - 6 mm

Feed f : 0.2 - 0.7 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.2 - 0.7 mm/rev.
Chip breaker	PG
Cutting depth a_p	1 - 6 mm
Corner radius	0.5 mm
Chip diverter	3.2 mm
Main application	P
Grade	HBX020
Cutting speed v_c main application	80 - 300 m/min
Finishing/roughing assignment	Roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160405L
Type of product	Indexable insert for turning