

**KNUX 160410R Set 10 pieces, Grade: HBX020****Order data**

Order number	251056 HBX020
GTIN	4045197663832
Item class	22D

**Description**

KNUX 160410R Set 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Chip diverter: 2.2 mm

Cutting depth  $a_p$ : 1 - 5 mm

Feed  $f$ : 0.2 - 0.7 mm/rev.

Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

Cutting depth $a_p$	1 - 5 mm
Chip diverter	2.2 mm
Main application	P
Corner radius	1 mm
Feed $f$	0.2 - 0.7 mm/rev.
Chip breaker	PM
Cutting conditions	slightly interrupted
Grade	HBX020
Cutting speed $v_c$ main application	80 - 300 m/min
Finishing/roughing assignment	Semi-roughing

Tool material	Carbide
Number of changes/inserts	2
ISO code indexable insert	KNUX 160410R
Type of product	Indexable insert for turning