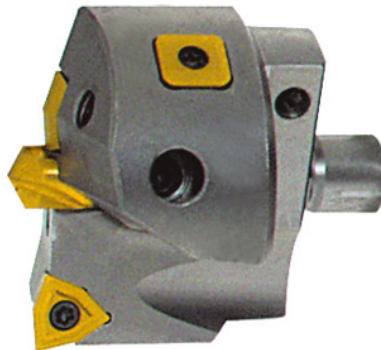


 KOMET**KOMET KUB Centron® drill head, Ø DC: 77mm****Order data**

Order number	236650 77
GTIN	4047109095403
Item class	24L

Description**Version:**

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Centring tip size	65
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Number of cutting edges Z	1
Screw for base body	239655 20IP3
ISO code indexable insert	WOEX 05T304
Base body size	72
Pack of insert screws	239655 8IP2 (1.3 Nm)
Series	KUB Centron®
Nominal Ø D	77
for inch Ø	3 1/32 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET KUB Centron® centring point, HSS Type 65	236656 65
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
KOMET® base body Ø DC 72 mm	236653 72
Torx Plus® insert screw set 10 pieces Drive 20IP3	239655 20IP3
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
KOMET® base body Ø DC 72 mm	236654 72
KOMET KUB Centron® centring point, HSS Type 65	236655 65
KOMET® base body Ø DC 72 mm	236652 72