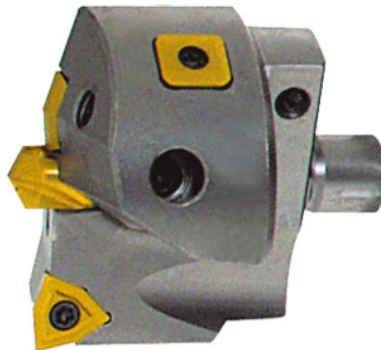


**KOMET KUB Centron® drill head, Ø DC: 70mm****Order data**

Order number

236650 70

GTIN

4047109095335

Item class

24L

**Description****Version:**

- **Process reliable up to 8 (9)×D.**
- **Centring by centring point and slide bars.**
- **Stiff joint between base body and drill head.**
- **Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.**

**Application:**

- **For rotating and stationary as well as vertical and horizontal use in all materials.**
- **With centring tips No. 236655 – 236657.**
- **With indexable inserts No. 236740 – 237080.**

**Suitable for:**

Base body No. 236652 – 236654.

**Supplied with:**

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

**Technical description**

Base body size

65

ISO code indexable insert	WOEX 05T304
Pack of insert screws	239655 8IP2 (1.3 Nm)
Centring tip size	65
Screw for base body	239655 20IP3
Number of cutting edges Z	1
Series	KUB Centron®
Nominal Ø D	70
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

KOMET KUB Centron® centring point, HSS Type 65	236655 65
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
KOMET KUB Centron® centring point, HSS Type 65	236656 65
KOMET® base body Ø DC 65 mm	236653 65
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 20IP3	239655 20IP3
KOMET® base body Ø DC 65 mm	236652 65
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
KOMET® base body Ø DC 65 mm	236654 65