KOMET

KOMET KUB Centron® Powerline drill head, Ø DC: 27mm



Order data

Order number	236651 27
GTIN	4047109227002
Item class	24L

Description

Version:

The drill point guides the tool precisely on the axis of the hole, thus ensuring both straightness and very high process reliability, with stability in hole depths up to $9\times D$.

Spot drilling on flat level surfaces without a pilot hole.

Drill head without slide bars and slide bar adjustment.

Application:

For rotating and stationary as well as vertical and horizontal use in all materials.

With centring tip No. 236659.

With indexable inserts No. 236520 - 236576.

Note:

Further sizes available on request.

Technical description

Pack of insert screws	239652 8IP1 (1.3 Nm)
Screw for base body	239653 8IP9
ISO code indexable insert	SOEX 07T308
Number of cutting edges Z	2
Base body size	26
Centring tip size	40

Series	KUB Centron®
Nominal Ø D	27
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Use for drilling	Drilling blind holes
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set10 pieces Drive 8IP1	239652 8IP1
Torx Plus® insert screw set10 pieces Drive 8IP9	239653 8IP9