


**CCMT 120408, Grade: CA4515**

**Order data**

Order number	260204 CA4515
GTIN	
Item class	25E

**Description**
**Technical description**

Cutting depth $a_p$	0.5 - 3 mm
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	60 - 230 m/min
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	GK
Main application	K
Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning