

**HOLEX®**
**CCMT 120404 Set 10 pieces, Grade: HBX020**

**Order data**

Order number	260217 HBX020
GTIN	4045197668691
Item class	22D

**Description**

CCMT 120404 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth  $a_p$ : 0.1 - 3.75 mm

Feed  $f$ : 0.06 - 0.36 mm/rev.

Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	80 - 300 m/min
Chip breaker	PM
Corner radius	0.4 mm
Feed $f$	0.06 - 0.36 mm/rev.
Main application	P
Cutting depth $a_p$	0.1 - 3.75 mm

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Type of product	Indexable insert for turning