


**KOMET KUB Centron® Powerline drill head, Ø DC: 22mm**

**Order data**

Order number	236651 22
GTIN	4047109226951
Item class	24L

**Description**
**Version:**

The drill point guides the tool precisely on the axis of the hole, thus ensuring both straightness and very high process reliability, with stability in hole depths up to 9×D.

Spot drilling on flat level surfaces without a pilot hole.

Drill head without slide bars and slide bar adjustment.

**Application:**

For rotating and stationary as well as vertical and horizontal use in all materials.

With centring tip No. 236659.

With indexable inserts No. 236520 – 236576.

**Note:**

Further sizes available on request.

**Technical description**

Pack of insert screws	239652 6IP2 (1.0 Nm)
Base body size	20
Number of cutting edges Z	2
Centring tip size	20
Screw for base body	239653 8IP8
ISO code indexable insert	SOEX 060306

Series	KUB Centron®
Nominal Ø D	22
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Use for drilling	Drilling blind holes
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torque screwdriver, fixed setting set torque 1,0 N·m	211750 1,0
Torx Plus® insert screw set 10 pieces Drive 6IP2	239652 6IP2
Torx Plus® insert screw set 10 pieces Drive 8IP8	239653 8IP8
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP