

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/08mm

Order data

Order number	251942 25/08
GTIN	4045197656971
Item class	21T

Technical description

Minimum pre-drill $\varnothing D_{\min}$	32 mm
Shim	259031 40
Insert size	8 mm
Lever screw	259018 8
Shim punches pack	259047 2
ISO code toolholder	A25R PWLNR/L08
suitable indexable insert	WN.. 0804..
Shim pins pack	259044 2
Lever	259015 2
Centre offset L_3	17 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Lever Type 2	259015 2
Shim punches set 10 pieces Type 2	259047 2
Shim Type 40	259031 40
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Set of shim pins 10 pieces Type 2	259044 2
Lever screw Type 8	259018 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500