

HOLEX®
CCMT 120404 Set 10 pieces, Grade: HBX130

Order data

Order number	260217 HBX130
GTIN	4045197668714
Item class	22D

Description

CCMT 120404 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.36 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Feed f	0.06 - 0.36 mm/rev.
Chip breaker	MM
Cutting conditions	slightly interrupted
Main application	M
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 200 m/min
Cutting depth a_p	0.1 - 3.75 mm

Grade	HBX130
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Type of product	Indexable insert for turning