

**HOLEX®**
**CCMT 120408 Set 10 pieces, Grade: HBX020**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 260218 HBX020 |
| GTIN         | 4045197668738 |
| Item class   | 22D           |

**Description**

CCMT 120408 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth  $a_p$ : 0.1 - 3.75 mm

Feed  $f$ : 0.06 - 0.36 mm/rev.

Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Feed $f$                             | 0.06 - 0.36 mm/rev.  |
| Cutting conditions                   | slightly interrupted |
| Cutting depth $a_p$                  | 0.1 - 3.75 mm        |
| Cutting speed $v_c$ main application | 80 - 300 m/min       |
| Main application                     | P                    |
| Corner radius                        | 0.8 mm               |
| Chip breaker                         | PM                   |

|                               |                                    |
|-------------------------------|------------------------------------|
| Grade                         | HBX020                             |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| ISO code indexable insert     | CCMT 120408                        |
| Number of changes/inserts     | 2                                  |
| Type of product               | Indexable insert for turning       |