

**CCMT 120412, Grade: CA6525****Order data**

Order number	260206 CA6525
GTIN	4960664491865
Item class	25E

Description

CCMT 120412 CA6525 Grade: CA6525

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 140 m/min
Corner radius	1.2 mm
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120412
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning