


CCMT 120404, Grade: CA6525

Order data

Order number	260202 CA6525
GTIN	4960664491841
Item class	25E

Description

CCMT 120404 CA6525 Grade: CA6525
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 140 m/min

Technical description

Main application	M
Cutting speed v_c main application	50 - 140 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning