

HOLEX®
CCMT 09T304 Set 10 pieces, Grade: HBX020

Order data

Order number	260214 HBX020
GTIN	4045197668615
Item class	22D

Description

CCMT 09T304 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.36 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Chip breaker	PM
Feed f	0.06 - 0.36 mm/rev.
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	80 - 300 m/min
Cutting depth a_p	0.1 - 3.75 mm
Main application	P

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for turning