


**CCMT 120408, Grade: CA510**

**Order data**

Order number	260204 CA510
GTIN	4960664696536
Item class	25E

**Description**

CCMT 120408 CA510 Grade: CA510

Chip breaker: GK

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 3 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 140 - 450 m/min

**Technical description**

Cutting conditions	continuous
Cutting speed $v_c$ main application	140 - 450 m/min
Chip breaker	GK
Feed $f$	0.1 - 0.3 mm/rev.
Main application	P
Cutting depth $a_p$	0.5 - 3 mm
Corner radius	0.8 mm

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning