

HOLEX®
CCMT 09T304 Set 10 pieces, Grade: HBX130

Order data

Order number	260214 HBX130
GTIN	4045197668639
Item class	22D

Description

CCMT 09T304 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.36 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting speed v_c main application	60 - 200 m/min
Feed f	0.06 - 0.36 mm/rev.
Cutting depth a_p	0.1 - 3.75 mm
Main application	M
Chip breaker	MM
Cutting conditions	slightly interrupted
Corner radius	0.4 mm

Grade	HBX130
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for turning