

HOLEX®
CCMT 09T308 Set 10 pieces, Grade: HBX020

Order data

Order number	260215 HBX020
GTIN	4045197668653
Item class	22D

Description

CCMT 09T308 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.1 - 3.75 mm

Feed f : 0.06 - 0.36 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Main application	P
Chip breaker	PM
Cutting speed v_c main application	80 - 300 m/min
Cutting depth a_p	0.1 - 3.75 mm
Feed f	0.06 - 0.36 mm/rev.
Corner radius	0.8 mm
Cutting conditions	slightly interrupted

Grade	HBX020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for turning