


**CC.T 09T304, Grade: CA4515**

**Order data**

Order number	260196 CA4515
GTIN	4960664610624
Item class	25E

**Description**

CC.T 09T304 CA4515 Grade: CA4515  
 Chip breaker: GK  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 3 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

**Technical description**

Feed $f$	0.1 - 0.3 mm/rev.
Main application	K
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Chip breaker	GK
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	60 - 230 m/min

Grade	CA4515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning