



KOMET KUB® V464 drill head, Ø DC: 85mm



Order data

Order number	236660 85
GTIN	4047109090514
Item class	24L

Description

Version:

Indexable drill holder (drill head) with indexable insert cartridges and BS® T connection, right-hand cutting. The indexable insert cartridge for the outer indexable insert is adjustable by +5mm on the Ø. Use with arbors in ABS® N and extensions ABS® T. Reliability up to 6×D.

Process reliability up to 6×D.

Application:

With centring point No. 236661 - 236662.
With indexable inserts No. 236740 - 237080.

Supplied with:

Drill head with cartridges.

Note:

Spare parts on request.

Technical description

Centring tip size	80
Number of cutting edges Z	1
Pack of insert screws	239655 10IP (2.8 Nm)
ISO code indexable insert	WOEX06T304

External \varnothing d_1	83.5 mm
ABS® T \varnothing d	50 mm
Nominal \varnothing D	85
for inch \varnothing	3 11/32 in
Overhang L_A	75 mm
Shank	ABS
Use for drilling	Drilling blind holes
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET KUB® V464 centring point, HSS Type 80	236661 80
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB® V464 centring point, HSS Type 80	236662 80
Torx Plus® insert screw set 10 pieces Drive 10IP	239655 10IP
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8