

**KOMET KUB® V464 drill head, Ø DC: 90mm****Order data**

Order number	236660 90
GTIN	4047109090521
Item class	24L

**Description****Version:**

Indexable drill holder (drill head) with indexable insert cartridges and BS® T connection, right-hand cutting. The indexable insert cartridge for the outer indexable insert is adjustable by +5mm on the Ø. Use with arbors in ABS® N and extensions ABS® T. Reliability up to 6×D.

**Process reliability up to 6×D.****Application:**

With centring point No. 236661 - 236662.

With indexable inserts No. 236740 - 237080.

**Supplied with:**

Drill head with cartridges.

**Note:**

Spare parts on request.

**Technical description**

Centring tip size	80
ISO code indexable insert	WOEX06T304
External Ø d <sub>1</sub>	87.5 mm
ABS® T Ø d	50 mm

Number of cutting edges Z	1
Pack of insert screws	239655 10IP (2.8 Nm)
Nominal $\varnothing$ D	90
Overhang $L_A$	75 mm
Shank	ABS
Use for drilling	Drilling blind holes
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP	239655 10IP
KOMET KUB® V464 centring point, HSS Type 80	236661 80
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB® V464 centring point, HSS Type 80	236662 80
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8