


**KOMET KUB® V464 drill head, Ø DC: 140mm**

**Order data**

Order number	236660 140
GTIN	4047109090613
Item class	24L

**Description**
**Version:**

Indexable drill holder (drill head) with indexable insert cartridges and BS® T connection, right-hand cutting. The indexable insert cartridge for the outer indexable insert is adjustable by +5mm on the Ø. Use with arbors in ABS® N and extensions ABS® T. Reliability up to 6×D.

**Process reliability up to 6×D.**
**Application:**

With centring point No. 236661 - 236662.

With indexable inserts No. 236740 - 237080.

**Supplied with:**

Drill head with cartridges.

**Note:**

Spare parts on request.

**Technical description**

Pack of insert screws	239655 10IP (2.8 Nm)
External Ø d <sub>1</sub>	137.5 mm
Number of cutting edges Z	1
ABS® T Ø d	80 mm

Centring tip size	115
ISO code indexable insert	WOEX06T304
Nominal Ø D	140
Overhang L <sub>A</sub>	90 mm
Shank	ABS
Use for drilling	Drilling blind holes
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torx Plus® insert screw set 10 pieces Drive 10IP	239655 10IP
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8
KOMET KUB® V464 centring point, HSS Type 115	236662 115
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB® V464 centring point, HSS Type 115	236661 115