


**WNMG 080404, Grade: CA6525**

**Order data**

Order number	252012 CA6525
GTIN	4960664513222
Item class	25E

**Technical description**

Main application	M
Corner radius	0.4 mm
Cutting speed $v_c$ main application	60 - 220 m/min
Cutting depth $a_p$	0.3 - 2 mm
Feed $f$	0.05 - 0.25 mm/rev.
Chip breaker	MQ
Cutting conditions	slightly interrupted
Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Type of product

Indexable insert for turning