

**KOMET KUB® V464 drill head, Ø DC: 145mm****Order data**

Order number	236660 145
GTIN	4047109090620
Item class	24L

**Description****Version:**

Indexable drill holder (drill head) with indexable insert cartridges and BS® T connection, right-hand cutting. The indexable insert cartridge for the outer indexable insert is adjustable by +5mm on the Ø. Use with arbors in ABS® N and extensions ABS® T. Reliability up to 6×D.

**Process reliability up to 6×D.****Application:**

With centring point No. 236661 - 236662.

With indexable inserts No. 236740 - 237080.

**Supplied with:**

Drill head with cartridges.

**Note:**

Spare parts on request.

**Technical description**

Centring tip size	115
Pack of insert screws	239655 15IP (6.3 Nm)
ISO code indexable insert	WOEX080404
External Ø d <sub>1</sub>	142.5 mm

ABS® T Ø d	80 mm
Number of cutting edges Z	1
Nominal Ø D	145
Overhang L <sub>A</sub>	90 mm
Shank	ABS
Use for drilling	Drilling blind holes
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

Torx Plus® insert screw set 10 pieces Drive 15IP	239655 15IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
KOMET KUB® V464 centring point, HSS Type 115	236662 115
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
KOMET KUB® V464 centring point, HSS Type 115	236661 115
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600