


**WNMG 060408, Grade: SP0819**

**Order data**

Order number	252084 SP0819
GTIN	2050001938770
Item class	28A

**Description**

WNMG 060408 SP0819 Grade: SP0819

Chip breaker: 4E

Cutting depth  $a_p$ : 1 - 3.5 mm

Feed  $f$ : 0.15 - 0.55 mm/rev.

Cutting speed  $v_c$  main application: 30 - 120 m/min

Cutting speed  $v_c$  secondary application: 150 - 320 m/min

**Technical description**

Corner radius	0.8 mm
Cutting depth $a_p$	1 - 3.5 mm
Chip breaker	4E
Secondary application	M
Cutting conditions	continuous
Cutting speed $v_c$ secondary application	150 - 320 m/min
Cutting speed $v_c$ main application	30 - 120 m/min

Feed f	0.15 - 0.55 mm/rev.
Main application	S
Grade	SP0819
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060408
Number of changes/inserts	6
Type of product	Indexable insert for turning