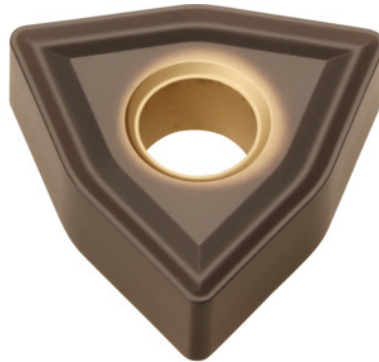


Garant**WN.G 080408, Grade: HB7215**

Order data

Order number	252070 HB7215
GTIN	4045197665690
Item class	21G

Description

WN.G 080408 HB7215 Grade: HB7215

Chip breaker: GM

Tolerance: M

Cutting depth a_p : 1.5 - 5 mmFeed f : 0.25 - 0.6 mm/rev.Cutting speed v_c main application: 180 - 300 m/min

Technical description

Cutting depth a_p	1.5 - 5 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Chip breaker	GM
Main application	K
Cutting speed v_c main application	180 - 300 m/min

Grade	HB7215
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning