

Garant**WN.G 080408, Grade: HB7415**

Order data

Order number	252070 HB7415
GTIN	4045197665713
Item class	21G

Description

WN.G 080408 HB7415 Grade: HB7415
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 1 - 4 mm
Feed f : 0.1 - 0.25 mm/rev.
Cutting speed v_c main application: 50 - 70 m/min

Technical description

Cutting depth a_p	1 - 4 mm
Feed f	0.1 - 0.25 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	50 - 70 m/min
Cutting conditions	continuous
Chip breaker	TIM
Main application	S

Grade	HB7415
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning