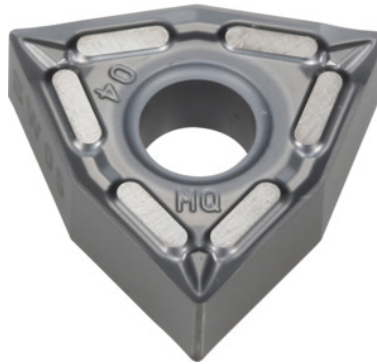



**WNMG 080408, Grade: SW05**

**Order data**

Order number	252014 SW05
GTIN	4960664629992
Item class	25E

**Description**

WNMG 080408 SW05 Grade: SW05

Chip breaker: MQ

Cutting depth  $a_p$ : 0.2 - 1 mm

Feed  $f$ : 0.05 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 50 - 140 m/min

**Technical description**

Corner radius	0.8 mm
Feed $f$	0.05 - 0.3 mm/rev.
Cutting speed $v_c$ main application	50 - 140 m/min
Chip breaker	MQ
Main application	Ti
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1 mm
Grade	SW05

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning