


WNMG 080404 wiper, Grade: CA510

Order data

Order number	252013 CA510
GTIN	4960664700585
Item class	25E

Technical description

Main application	P
Chip breaker	WP
Cutting depth a_p	0.3 - 1.2 mm
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.06 - 0.42 mm/rev.
Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Type of product

Indexable insert for turning