


WNMG 080408 wiper, Grade: CA510

Order data

Order number	252015 CA510
GTIN	4960664700592
Item class	25E

Technical description

Cutting conditions	continuous
Feed f	0.06 - 0.42 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 450 m/min
Main application	P
Chip breaker	WP
Cutting depth a_p	0.3 - 1.2 mm
Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6

Type of product

Indexable insert for turning