



## WNMG 060404, Grade: SP4019

### Order data

Order number	252082 SP4019
GTIN	2050001938725
Item class	28A

### Description

WNMG 060404 SP4019 Grade: SP4019

Chip breaker: 3J

Cutting depth  $a_p$ : 1 - 2.5 mm

Feed  $f$ : 0.15 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 40 - 110 m/min

### Technical description

Indexable insert clearance angle	degrees
Product name attribute	
suitable for tool $\varnothing D$	mm
Insert assignment	neutral
Rake	degrees
Indexable insert profile	
Type of product	