



Boring bar steel, right-hand, Shank \varnothing / insert size: 20/11mm



Order data

Order number	260338 20/11
GTIN	4960664579631
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank \varnothing D_s : 20 mm

ISO code toolholder: A20R SDUCR/L11

Setting angle κ : 93 °

suitable indexable insert: DC.. 11T3..

Minimum pre-drill \varnothing D_{min} : 27 mm

Centre offset L_3 : 16.5 mm

Technical description

Minimum pre-drill \varnothing D_{min}	27 mm
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
ISO code toolholder	A20R SDUCR/L11
Insert screw	269022 3
Overhang L_1	100 mm
Centre offset L_3	16.5 mm
Overall length L	200 mm
Clamping height L_2	19 mm
Setting angle κ	93 °

Shank $\varnothing D_s$	20 mm
Application type	right-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Insert screw Type 3	269022 3
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	269406