



## Boring bar steel, right-hand, Shank $\varnothing$ / insert size: 25/11mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 260338 25/11  |
| GTIN         | 4960664579655 |
| Item class   | 25U           |

### Description

#### Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank  $\varnothing$   $D_s$ : 25 mm

ISO code toolholder: A25S SDUCR/L11

Setting angle  $\kappa$ : 93 °

suitable indexable insert: DC.. 11T3..

Minimum pre-drill  $\varnothing$   $D_{min}$ : 32 mm

Centre offset  $L_3$ : 19 mm

### Technical description

|   |                |
|---|----------------|
| Insert screw                              | 269022 3       |
| ISO code toolholder                       | A25S SDUCR/L11 |
| Overhang $L_1$                            | 125 mm         |
| suitable indexable insert                 | DC.. 11T3..    |
| Minimum pre-drill $\varnothing$ $D_{min}$ | 32 mm          |
| Centre offset $L_3$                       | 19 mm          |
| Insert size                               | 11 mm          |
| Overall length $L$                        | 250 mm         |
| Clamping height $L_2$                     | 24 mm          |
| Setting angle $\kappa$                    | 93 °           |

|                         |                               |
|-------------------------|-------------------------------|
| Shank $\varnothing D_s$ | 25 mm                         |
| Application type        | right-hand                    |
| Boring depth up to      | 5xD                           |
| Standard                | DIN 8024                      |
| Through-coolant         | yes                           |
| Application             | Internal longitudinal turning |
| Type of product         | Boring bar                    |

## Accessories

|  |             |
|--|-------------|
| Clamping screw   | 269406      |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15                               | 674248 TX15 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |
| Insert screw Type 3  | 269022 3    |