



Boring bar steel, left-hand, Shank \varnothing / insert size: 25/11mm



Order data

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|--------------|---------------|
| Order number | 260339 25/11 |
| GTIN | 4960664579662 |
| Item class | 25U |

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank \varnothing D_s : 25 mm

ISO code toolholder: A25S SDUCR/L11

Setting angle κ : 93 °

suitable indexable insert: DC.. 11T3..

Minimum pre-drill \varnothing D_{min} : 32 mm

Centre offset L_3 : 19 mm

Technical description

| | |
|---|----------------|
| Insert screw | 269022 3 |
| Minimum pre-drill \varnothing D_{min} | 32 mm |
| Centre offset L_3 | 19 mm |
| ISO code toolholder | A25S SDUCR/L11 |
| Overhang L_1 | 125 mm |
| suitable indexable insert | DC.. 11T3.. |
| Insert size | 11 mm |
| Overall length L | 250 mm |
| Clamping height L_2 | 24 mm |
| Setting angle κ | 93 ° |

| | |
|-------------------------|-------------------------------|
| Shank $\varnothing D_s$ | 25 mm |
| Application type | left-hand |
| Boring depth up to | 5xD |
| Standard | DIN 8024 |
| Through-coolant | yes |
| Application | Internal longitudinal turning |
| Type of product | Boring bar |

Accessories

| | |
|--|-------------|
| Insert screw Type 3 | 269022 3 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15 | 674248 TX15 |
| Clamping screw | 269406 |