


WNMG 060408, Grade: SP4019

Order data

Order number	252084 SP4019
GTIN	5652773
Item class	28A

Description

WNMG 060408 SP4019 Grade: SP4019

Chip breaker: 3J

Cutting depth a_p : 1 - 2.5 mm

Feed f : 0.15 - 0.4 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 40 - 110 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c secondary application	40 - 110 m/min
Chip breaker	3J
Cutting depth a_p	1 - 2.5 mm
Feed f	0.15 - 0.4 mm/rev.
Secondary application	S
Main application	M

Cutting speed v_c main application	120 - 300 m/min
Grade	SP4019
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
Series	Cutting head
Series	Clamp toolholder
Series	Boring bar
Series	QuickTurn clamping toolholder
Series	eco-QT clamping / eco lever lock toolholder
ISO code indexable insert	TCMT 110204
Number of changes/inserts	6
Insert assignment	neutral