



## Boring bar steel, left-hand, Shank $\varnothing$ / insert size: 12/07mm



### Order data

Order number	260339 12/07
GTIN	4960664579549
Item class	25U

### Description

#### Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank  $\varnothing D_s$ : 12 mm

ISO code toolholder: A12M SDUCR/L07

Setting angle  $\kappa$ : 93 °

suitable indexable insert: DC.. 0702..

Minimum pre-drill  $\varnothing D_{min}$ : 16 mm

Centre offset  $L_3$ : 9.7 mm

### Technical description

Minimum pre-drill $\varnothing D_{min}$	16 mm
suitable indexable insert	DC.. 0702..
Insert size	7 mm
Centre offset $L_3$	9.7 mm
Insert screw	269022 4
Overhang $L_1$	60 mm
ISO code toolholder	A12M SDUCR/L07
Overall length L	150 mm
Clamping height $L_2$	11 mm
Setting angle $\kappa$	93 °

Shank $\varnothing D_s$	12 mm
Application type	left-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

---

## Accessories

Insert screw Type 4	269022 4
Clamping screw	269407
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500