

Garant
SNMG 120404, Grade: HB7020


Order data

Order number	251222 HB7020
GTIN	4045197699565
Item class	21G

Description

SNMG 120404 HB7020 Corner radius: 0.4 mm
 Grade: HB7020
 Chip breaker: SM
 Cutting depth a_p : 0.5 - 6 mm
 Feed f : 0.15 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting depth a_p	0.5 - 6 mm
Feed f	0.15 - 0.5 mm/rev.
Main application	P
Chip breaker	SM
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Grade	HB7020

Cutting speed v_c main application	120 - 350 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning