

**HOLEX®**
**SNMG 120404 Set 10 pieces, Grade: HBX130**

**Order data**

Order number	251263 HBX130
GTIN	4045197664464
Item class	22D

**Description**

SNMG 120404 Set of 10 pieces HBX130 Corner radius: 0.4 mm  
 Grade: HBX130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 1 - 5 mm  
 Feed  $f$ : 0.1 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Cutting conditions	slightly interrupted
Cutting depth $a_p$	1 - 5 mm
Feed $f$	0.1 - 0.5 mm/rev.
Corner radius	0.4 mm
Chip breaker	MM
Main application	M
Grade	HBX130

Cutting speed $v_c$ main application	60 - 200 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning