

**HOLEX®**
**SNMG 120408 Set 10 pieces, Grade: HBX020**

**Order data**

Order number	251264 HBX020
GTIN	4045197664471
Item class	22D

**Description**

SNMG 120408 Set of 10 pieces HBX020 Corner radius: 0.8 mm  
 Grade: HBX020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 1 - 5 mm  
 Feed  $f$ : 0.1 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 300 m/min

**Technical description**

Cutting depth $a_p$	1 - 5 mm
Feed $f$	0.1 - 0.5 mm/rev.
Chip breaker	PM
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Main application	P
Grade	HBX020

Cutting speed $v_c$ main application	80 - 300 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning