


SNMG 150612, Grade: CA510

Order data

Order number	251363 CA510
GTIN	4960664698783
Item class	25E

Description

SNMG 150612 CA510 Corner radius: 1.2 mm
 Grade: CA510
 Chip breaker: PH
 Cutting depth a_p : 1 - 10 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

Chip breaker	PH
Corner radius	1.2 mm
Main application	P
Feed f	0.25 - 0.8 mm/rev.
Cutting conditions	continuous
Cutting depth a_p	1 - 10 mm
Grade	CA510

Cutting speed v_c main application	80 - 450 m/min
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 150612
Number of changes/inserts	8
Type of product	Indexable insert for turning