

Garant
eco clamping toolholder, left-hand, Shank / insert size: 25/16mm

Order data

Order number	251403 25/16
GTIN	4045197657084
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886.

Through-coolant: yes

ISO code toolholder: MTJNR/L 2525X16

suitable indexable insert: TN.. 1604..

Functional width L_4 : 32 mm

Head length L_1 : 32 mm

Overall length L: 103.5 mm

Screw set: 259023 1

Technical description

Functional width L_4	32 mm
Insert size	16 mm
ISO code toolholder	MTJNR/L 2525X16
Screw set	259023 1
Clamping claw	259038 1

Shim	259031 31
suitable indexable insert	TN.. 1604..
Pin	259049 1
Head length L ₁	32 mm
Shank size	25 mm
Overall length L	103.5 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Type of product	Boring bar

Accessories

Shim Type 31	259031 31
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of screws 10 pieces Type 1	259023 1
Clamping claw Type 1	259038 1
Pin Type 1	259049 1