

 KOMET

KOMET TwinKom® basic body for twin cutter without axial adjustment with ABS® shank, long, Ø Dmin – Ø Dmax: 64-91mm



Order data

Order number	236682 64-91
GTIN	4047109262072
Item class	24F

Description

Version:

- Radially adjustable cartridges for absolute twin boring applications allow a changing of function to a stepped tool for greater cutting depths.
- Compact tool design.
- Adjustable ball nozzle for direct coolant supply to the cutting edges.
- In the case of deep boring-out operations, the helical flutes improve chip evacuation.
- Minimum lubrication compatible with 1 channel

Note:

Please order cartridges and indexable inserts separately.

Other versions and sizes available on request.

Ordering example:

1× No. 236680 size 24-32 – Base body for twin boring head G01.

2× No. 236684 size 24-32 – Cartridge for twin boring head.

10× No. 236520 size 18-010 – Indexable inserts for general purpose use (in grade BK8425).

Technical description

Overall length L_{tot}	155 mm
ABS® shank Ø D_s	63 mm
Collar length L_2	13 mm
Ø range D_{min} - D_{max}	64 - 91 mm
Version	long

Shank	ABS
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	convex
Through-coolant	yes
Type of product	Boring tool

Accessories

KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Finishing Holder 64-91	236688 64-91
KOMET TwinKom® cartridge for twin boring head $\alpha = 80^\circ$ Roughing Holder 64-91	236685 64-91
KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Roughing Holder 64-91	236686 64-91
KOMET TwinKom® holder for twin cutter $\alpha = 80^\circ$ Roughing Holder 64-91	236684 64-91