

**Garant****GARANT Master Tap machine tap HSS-E-PM 6GX, AlTiX, MF: 10X1****Order data**

Order number	137161 10X1
GTIN	4067263106999
Item class	11I

**Description****Version:**

**GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

**Tolerance class: ISO 3X/6GX.** For components which are **galvanised** or shrink slightly when hardened.

**Technical description**

Thread depth	25 mm
Thread size	M10×1
Thread Ø	10 mm
Tool material	HSS E PM
Overall length L	90 mm
Thread type	MF
Thread pitch	1 mm
Tapping hole Ø	9 mm
Number of cutting edges Z	3
Shank Ø D <sub>s</sub>	7 mm
Standard	DIN 374

Tolerance class	ISO 3X 6GX
Shank square <input type="checkbox"/>	5.5 mm
Number of clamping slots	3
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Master Tap
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	30 m/min	N
Aluminium (short chipping)	suitable	35 m/min	N
Alu > 10% Si	suitable	20 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	121 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	8 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	10 m/min	M

INOX > 900 N/mm <sup>2</sup>	suitable	8 m/min	M
GG(G)	suitable	20 m/min	K
CuZn	suitable	20 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		