

**Garant****GARANT Master Tap machine tap HSS-E-PM 6HX, AlTiX, MF: 24X2****Order data**

Order number	132905 24X2
GTIN	4067263108535
Item class	11I

**Description****Version:**

**GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

**Technical description**

Tool material	HSS E PM
Shank $\varnothing D_s$	18 mm
Thread size	M24x2
Thread $\varnothing$	24 mm
Thread pitch	2 mm
Overall length L	140 mm
Number of cutting edges Z	4
Thread depth	72 mm
Thread type	MF
Tolerance class	ISO 2X 6HX
Tapping hole $\varnothing$	22 mm
Standard	DIN 374

## Data sheet

Number of clamping slots	4
Shank square $\square$	14.5 mm
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Master Tap
Type of product	Tap

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	30 m/min	N
Aluminium (short chipping)	suitable	35 m/min	N
Alu > 10% Si	suitable	20 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	8 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	10 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	8 m/min	M
GG(G)	suitable	20 m/min	K

## Data sheet

CuZn	suitable	20 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		